

ROLLS BATTERY AGM PRODUCT LINE

ROLLS PART NO.		20 HR RATE (AH)	100 HR RATE (AH)	Terminal Type	LENGTH Inches / cm	WIDTH Inches / cm	HEIGHT Inches / cm	WEIGHT lbs / kg
6 V	S6-275AGM	250	275	M8	10.31" 26.20 cm	7.13" 18.10 cm	10.76" 27.33 cm	76 lbs 34.5 kg
	S6-370AGM	335	370	DT	11.61" 29.50 cm	7.00" 17.78 cm	14.41" 36.60 cm	105 lbs 47.8 kg
	S6-460AGM	415	460	DT	11.61" 29.50 cm	7.00" 17.78 cm	16.69" 42.40 cm	123 lbs 55.8 kg
12 V	S12-95AGM	85	94	M6	10.24" 26.00 cm	6.65" 16.90 cm	9.34" 23.72 cm	55 lbs 25.1 kg
	S12-128AGM	115	128	M8	12.91" 32.80 cm	6.77" 17.20 cm	9.31" 23.64 cm	72 lbs 32.7 kg
	S12-160AGM	145	161	M8	13.34" 34.10 cm	6.81" 17.30 cm	12.18" 30.94 cm	98 lbs 44.3 kg
	S12-230AGM	210	231	LT	20.87" 53.00 cm	8.23" 20.90 cm	8.58" 21.80 cm	133 lbs 60.5 kg
	S12-240AGM	215	237	DT	15.00" 38.10 cm	7.01" 17.80 cm	14.61" 37.10 cm	132 lbs 60.0 kg
	S12-290AGM	260	290	LT	20.51" 52.10 cm	10.59" 26.90 cm	8.82" 22.40 cm	172 lbs 78.1 kg
2 V	S2-590AGM	550	590	M8	9.49" 24.10 cm	6.77" 17.20 cm	14.37" 36.50 cm	82 lbs 37.2 kg
	S2-945AGM	880	945	M8	16.18" 41.40 cm	6.89" 17.50 cm	14.37" 36.50 cm	136 lbs 61.5 kg
	S2-1180AGM	1100	1180	M8	18.66" 47.40 cm	6.89" 17.50 cm	14.41" 36.60 cm	162 lbs 73.5 kg
	S2-1895AGM	1750	1895	M8	15.79" 40.10 cm	13.66" 34.70 cm	14.88" 37.80 cm	243 lbs 110.2 kg
	S2-2375AGM	2200	2375	M8	19.29" 49.00 cm	13.74" 34.90 cm	15.04" 38.20 cm	322 lbs 146.1 kg
	S2-3560AGM	3300	3560	M8	27.99" 71.10 cm	13.90" 35.30 cm	15.04" 38.20 cm	485 lbs 220.0 kg

Brass AP terminal included on S6-275AGM, S12-95AGM, S12-128AGM & S12-160AGM models. Dimensions note battery size including AP terminal for these models only. AP terminal height: 0.88" 2.22 cm



S6-275AGM



S6-460AGM



S12-128AGM



S2-945AGM

Rolls Technical Support - 1-800-681-9914 / 1-902-597-3767 support@rollsbattery.com

ROLLS BATTERY AGM MODEL WARRANTY

AGM Battery Warranty:

2V Rolls AGM batteries have a **5 year pro-rated warranty** with a **2 year free replacement period** when installed in Renewable Energy, Marine or RV applications. Rolls batteries for other applications (excluding Renewable Energy, Marine or RV) are pro-rated for **3 years**. The warranty period starts at the time of purchase. If the original receipt is lost, the warranty will be based on the battery date code. The warranty covers failure due to defects in material or workmanship. It does not cover failure caused by abuse, neglect or breakage. The warranty does not cover consequential damage or injury, discharged batteries, rental, freight, labor or administrative costs. Replacement batteries will be provided at the time the warranty is requested and approved. Rolls Battery cannot issue monetary credit and a claim cannot be made against the previous purchase of a new battery at regular price. For more information, please contact Rolls Battery Sales or Technical Support.

ROLLS AGM BATTERY CHARGING INSTRUCTIONS

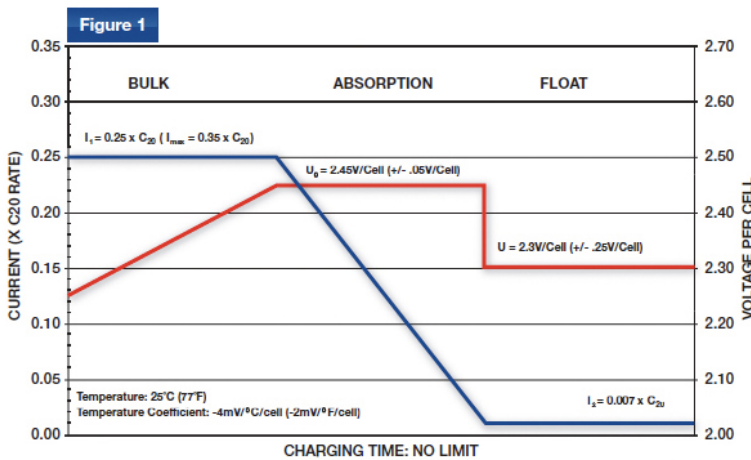
To maximize the life of your Rolls battery, it is important that it is properly charged. Over and under-charging a Rolls battery will result in shortened service life. The best protection from improper charging is the use of a quality charger and routinely checking that the charger current and voltage settings are maintained. Please review the following Rolls Battery Charging Instructions.

Charger Inspection - The charger cabling should be insulated and free of breaks or cuts. The cable connectors should be clean and properly mate with the battery terminals to ensure a snug connection. The charger's AC cord should be free of breaks or cuts and the wall plug should be clean.

Charging Guidelines - Fully charge batteries after each use. Charge in a ventilated area as gasses may be released through the pressure relief valve if the batteries are excessively over-charged. Never charge a frozen battery. Ideal charging temperatures: 32°F – 104°F (0°C – 40°C).

Charging Characteristics - If the charger has a setting for AGM, use this setting to charge your Rolls battery. To maximize your battery life a voltage regulated charger with temperature compensation is strongly recommended. See Figure 1 for the recommended voltage regulated charge profile.

Voltage Regulated Charger - IUU



Bulk Stage - the charger should deliver the initial current I_1 until the voltage limit U_0 is reached.

Absorption Stage - the charger should maintain the voltage U_0 until the current tapers to I_1 .

The initial charge current is recommended to be set at $I_1 = 0.25 \times C_{20}$ ($I_{max} = 0.35 \times C_{20}$) in order to fully charge the batteries within a reasonable amount of time. It can be set lower, however please be aware that charge time will increase so make sure the batteries have enough time to fully charge before being put back into service. Rolls batteries have a low internal resistance allowing them to be charged at a higher current, therefore faster, than conventional flooded/wet batteries.

Float Stage and Termination – the charger can maintain the current I_1 indefinitely or until the charger is shut off or unplugged. This stage is ideal to maintain battery state of charge. Make sure the temperature compensation is programmed as specified in Figure 1 (-4mV/°C/cell or -2mV/°F/cell) or manually adjust the voltage setting for temperatures varying from 25°C (77°F). As the temperature decreases, the voltage should be increased and as the temperature increases the voltage should be decreased.

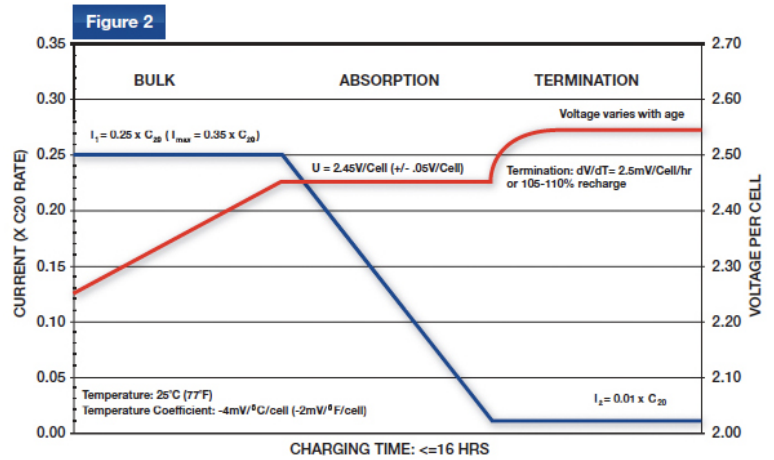
The profile in Figure 1 can be used with or without the float stage. Without the float stage, recharge can be terminated based on time (this will need to be determined as it will vary with depth of discharge and charge current) or percentage recharge (~105%-110%).

Charge Voltage Quick Reference

12 V Battery	32°F (0°C)	50°F (10°C)	68°F (20°C)	77°F (25°C)	86°F (30°C)	104°F (40°C)
Charge Voltage	15.30	15.06	14.82	14.70	14.58	14.34
Float Voltage	14.25	14.01	13.77	13.65	13.53	13.29

Constant Current Charger - IUI

A constant current charger can also be used, however it is important to adhere to the termination criteria mentioned below to minimize the chance of excessive over-charge. See Figure 2 for the recommended constant current charge profile.



Bulk Stage - the charger should deliver the initial current I_1 until the voltage limit U_0 is reached.

Absorption Stage - the charger should maintain the voltage U_0 until the current tapers to I_1 .

Termination - If the charger can be programmed, the charge should terminate when the voltage stops increasing over time. This is called a dV/dT termination. The charge should terminate when the dV/dT is equal to 2.5mV/cell/hour. The charge time in the final phase should not exceed 8 hours and the total charge time should not exceed 20 hours. The percentage recharge should be between 105%-110%.

Refresh Charge - If Rolls batteries are properly charged they should never require an equalizing charge. If they were not properly charged and there is a decrease in capacity, recharge the batteries and make sure they complete the entire charge cycle. If the batteries are stored for extended periods of time, recharge them as follows

Storage Temperature	Refresh Charge Interval
Below 68°F (20°C)	9 Months
68°F (20°C) - 86°F (30°C)	6 Months
Higher than 86°F (30°C)	3 months

Cycle Life vs. Depth of Discharge:

